

Features

- Pressure to 38,000 psi*
- Internal Helical Gear Reduction
- Durable and Compact
- Splash or Pressurized Lubrication Systems
- Easy Field Maintenance
- High Output Efficiency
- Corrosion Resistant Hardware

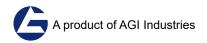
Applications

- Methanol Injection
- Hydrostatic Testing
- Chemical Injection
- Downhole Equalization
- Flushing
- HPU Charging

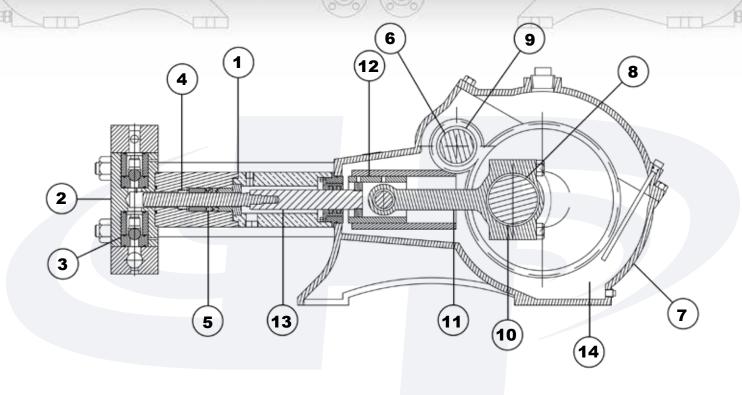
More

- Maximum Continuous Power 80 HP
- Maximum Intermittent Power 100 HP
- Internal Gear Ration 3.95:1
- Maximum Continuous Input RPM 1430 RPM
- Maximum Intermittent Input RPM 2200 RPM
- 3.75" Stroke Length
- Available with 4-bolt SAE "C" female splinned shaft for direct coupling of hydraulic motors

Plunger	Maximum	aximum Gallons Volumes									
Dia.	Pressure	Per Input	2200 RPM		2000 RPM		1800 RPM		100 RPM		
	PSI	Revolution	GPM	BPD	GPM	BPD	GPM	BPD	GPM	BPD	
7/16"	38,000*	.00185	4.07	140	3.70	127	3.33	114	.19	6.34	
1/2"	30,000*	.0024	5.28	181	4.80	165	4.32	148	.24	8.22	
5/8"	22,500*	.0038	8.36	287	7.60	261	6.84	235	.38	13.03	
3/4"	15,000	.0054	11.88	407	10.80	370	9.72	333	.54	18.51	
7/8"	10,000	.0074	16.28	588	14.80	507	13.32	457	.74	25.37	
1"	8,000	.0096	21.12	724	19.20	658	17.28	593	.96	32.91	
1-1/8"	6,300	.0122	26.84	920	24.40	836	21.96	753	1.22	42.00	
1-1/4"	5,000	.0151	33.22	1,139	30.20	1,244	27.23	1,121	1.51	51.77	

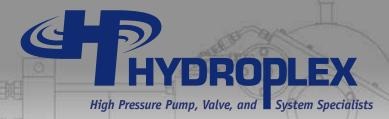


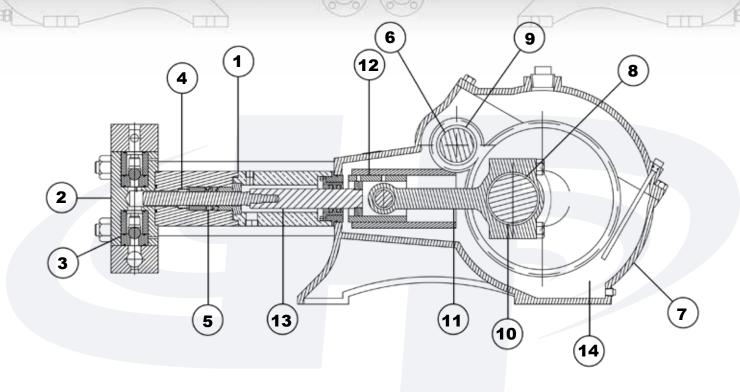




Fluid End

- **1. Split Cylinder** The packing cylinder can be readily removed, thus giving easy accessibility to all replacement wear parts. Packing and plunger changes require minimal down time.
- **2. Fluid Cylinder Body** Machined from high quality solid block alloy or stainless steel, ground to precision for maximum pump performance.
- **3. Discharge and Suction Valve Assemblies** Each valve assembly is interchangeable and made from precision machine ground, hardened 17-4 PH stainless steel. No wing guide or threads are required, reducing field maintenance and increasing pump efficiencies. The Hydroplex ball valve is rated to 38,000 psi and features a reversible seat in hardened stainless steel. Balls are highly polished, ground and hardened stainless steel. All o-ring seals are flat surface designed, which reduces o-ring cutting and provides maximum pressure sealing.
- **4. Power Plungers** The power plunger is heat-treated stainless steel ground and polished to an 8 rms surface finish for extended packing life.
- **5. Plunger Packing** Multiple element Chevron style packing is used and is self adjusting, requiring minimal field maintenance. Packing lubrication is achieved with gravity oil drip or grease injection.



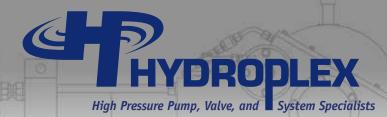


Power Body

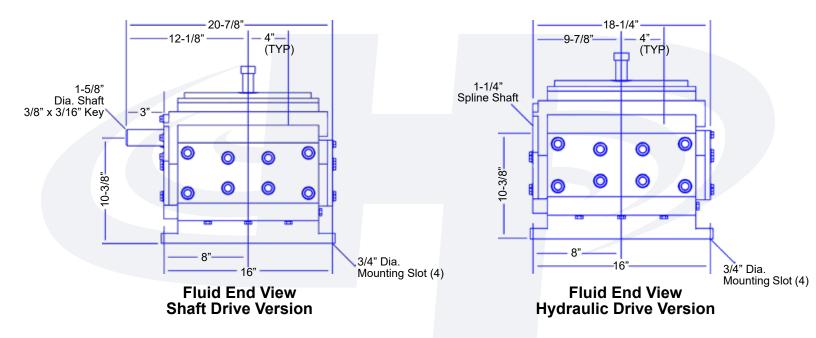
- **6. Direct Drive** Quiet running pinion and main gears are helical cut and machined from high strength alloy steel, and can rotate in either direction. The internal gear reduction allows for direct drive coupling to most power sources.
- **7. Crankcase** Oilfield rugged cast iron case protects internal components and the upper half of the case is easily removed for inspection and service.
- **8. Automotive Type Crankshaft** Forged from alloy steel and balanced for continuous duty operations.
- **9. Shaft Bearings** Precision conical tapered roller bearings support each shaft end.
- **10. Crankshaft Journal Bearings** Journal bearings are high quality automotive type steel-backed inserts.
- 11. Connecting Links Links are cast iron with replaceable wrist-pin bushings.
- 12. Crossheads Heavy duty ductile iron crossheads eliminate side loads on power plungers.
- **13. Pony Rods** Rods are smoothly ground and highly polished stainless steel, threaded and pinned to align perfectly with the cross head and power plunger.
- **14. Continuous Splash Lubrication** Oil in the crankcase reservoir is picked up by the main helical gear and spread to all moving parts.*

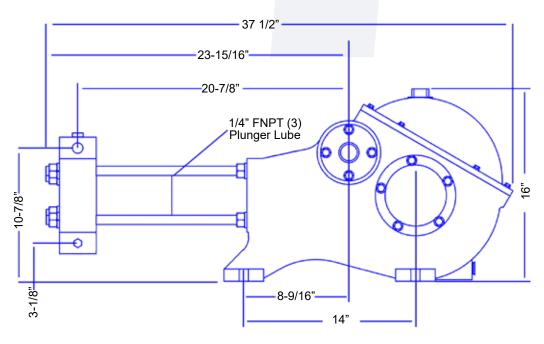
^{*}Optional auxiliary lube available for low speed operation.





Dimensions





Side View



Hydroplex Corporation 230 W. Gloria Switch Rd. Lafayette, LA 70507 337-233-0626 www.hydroplexpumps.com